

Up to 40 cases per minute

For large RSCs used in the appliance, furniture, and other industries, 3M-Matic™ Top and Bottom Drive Belt Adjustable King Size Case Sealer 700aks accurately seals top and bottom flaps at up to 40 uniformly-sized cases per minute. Two belts on top and bottom help assure traction for cases up to 85 pounds (38 kg).

Features include:

- Dual masts with twin lead screws for taping head stability
- Gear motor drive for high volume, heavy duty dependability
- Easy height and width adjustments for a wide range of RSCs
- Designed for use with 48-72mm (2"-3") Scotch® Box Sealing Tapes

- Easily adjusted side guides center cases of various widths for the full length of the unit
- Top flap compression rollers to close flaps for an improved seal
- Centrally-located emergency stop for quick and easy access

Options: Locking casters, low tape indicator, infeed and exit conveyors, and box hold down attachment

Box capacities

Length: 6" to unlimited

(152mm to unlimited)

Width: 7" to 25.5"

(178mm to 648mm)

Height: 4" to 36"

(102mm to 914mm) See chart on back for selecting height ranges

Weight: 5-85 lbs.

(3-38 kg)

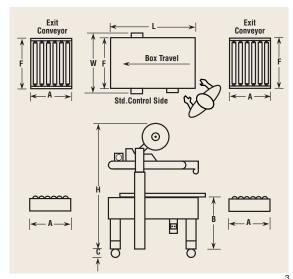


Specifications

3M-Matic™ Top and Bottom Drive Belt Adjustable King Size Case Sealer 700aks



700aks Footprint



Machine		e Weight* nes Lbs.	Machine Dimensions Inches (mm)						Electrical	Operating	Drive	
	Inches		W	L	Н	Α	В	C**	F	-		Belt Speed
					Min.		Min.					
	(mm)	(kg)			Max.		Max.					
700aks	2-3 (48-72)	375 (170)	33.75 (857)	42.5 (1080)	49.5 (1257) 91.5 (2324)	17 (432)	20.5 (521) 31 (787)	4.75 (121)	29 (737)	115V 60Hz, 5.8A, 675 watts 8' power cord	Up to 40 per minute	100 fpm (0.5 m/s)

*Uncrated **Optional casters T= 60.25 (1530) Use with clean dry boxes in dry, relatively clean environments at 40°F to 120°F (4.4°C to 48.9°C)

Height Ranges:								
	Mast Position							
Crossbar Position	Stan	dard	High					
	Min.*	Max.	Min.	Max.				
High Standard Low	10.75" (273mm) 4.75" (121mm)** 4" (102mm)**	31.5" (800mm) 25.5" (648mm) 23.5" (597mm)	15.25" (387mm) 9.25" (235mm) 6.75" (171mm)	36" (914mm) 30" (762mm) 27.5" (699mm)				

Can be reduced by an additional .75 (20mm) by removing column stops. For heights below 4.25* (110mm) taping heads must be adjusted to apply 2.00* (50mm) tape leg lengths. ** Use of top flap compression rollers is limited to box heights higher than 5.5* (140mm).

Machine	Box Capacities Inches (mm)						
	Length Min. Max.	Width Min. Max.	Height Min. Max.	Range Lbs. (kg)			
700aks	6" to unlimited (152mm to unlimited)	7" to 25.5" (178mm to 648mm)	4" to 36" (102mm to 914mm)	5-85 lbs. (3-38 kg)			

Contact your 3M representative for special modifications that may be available for sizes not listed.

Note: The 3M-Matic™ Top and
Bottom Drive Belt Adjustable King
Size Case Sealer 700aks can
accommodate most boxes within
the size range listed here.
However, if:
Box Length in Direction of Seal
Box Height
is less than 75

Boxes should be test run to ensure proper machine performance.



Note: This technical information and data should be considered representative or typical only and should not be used for specification purposes.

Product Use: User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of application.

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Industrial Adhesives and Tapes Division

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