



# 25TW-28

## INTERMITTENT MOTION TRAY SHRINK WRAPPER

ARPAC's Model 25TW-28 tray wrapper is part of a dependable line of shrink packaging systems designed to service a wide variety of industries with around-the-clock reliability. This compact and economical single frame shrink wrapper is capable of wrapping up to 25 trays per minute, depending on product size.

The 25TW-28 is ideal for wrapping a wide range of trayed boxes, cans and bottles in either a single tier or stacked arrangement.

The 25TW tray wrapper guarantees years of reliable service and is ready to ship in as little as two weeks from order date.

The 25TW-28 is manufactured in the USA in accordance with ARPAC's Lean Manufacturing Process (AM<sup>2</sup>) to ensure quality, performance and value.



Product Sizes	Width	Length	Height
min.	6"	7"	4"
max.	18"	20"	12"

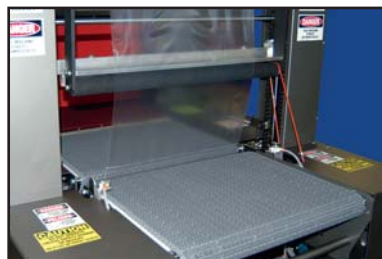
Specifications and product sizes may vary, depending upon the application.

### TRAY APPLICATIONS

- Cans
- Plastic bottles
- Jars
- Glass bottles
- Floor tiles
- Plates



User-Friendly Operator Controls



Optional Low Tension Film Assist for Light Weight Product



Optional Pacing Conveyor Decelerates Product as it Enters the Infeed Conveyor

## FEATURES

- Heavy-duty rugged construction designed for high durability and around-the-clock operation
- Laser cut and CNC machined components for maximum precision
- Powder coat finish that provides a durable scratch resistant surface and prevents corrosion
- Allen-Bradley® programmable logic controller with ARPAC standard operator interface
- Digital controls for fast and accurate setup when changing product size and film
- Single stage belt infeed conveyor for smooth and gentle product handling
- Durable Intralox conveyor belts eliminate tracking problems
- Bypass mode allows product to pass through the machine without being wrapped and without heating the tunnel
- Dual 14" diameter inline telescoping film racks for easy film loading
- Simple film threading procedure
- Easy access heater elements
- Compact, single frame design (wrapper with integrated tunnel)
- Turbo cooling feature at the tunnel exit for immediate product handling
- Full guarding for operator safety
- NEMA 12 electrical cabinet and controls
- Low film alert warns that a film changeover will soon be necessary
- Central point lubrication simplifies preventive maintenance

## OPTIONS

- Casters for easy machine portability
- Quick-change seal frame cylinder kit for higher speeds
- Pacing conveyor
- Low tension film assist
- Jib crane to assist with film loading
- Alternate seal frame opening changes product height range to 2"-10"
- Alternate voltages available: 208VAC, 230VAC, 575VAC
- Print registration - top film only
- Single or dual film cradle
- Right angle pusher w/conveyor into machine
- Seal Gap Bridge - roller or telescoping for product 3"-6" long

## SPECIFICATIONS

### Speed

- Up to 25 trays per minute

### Power Requirements

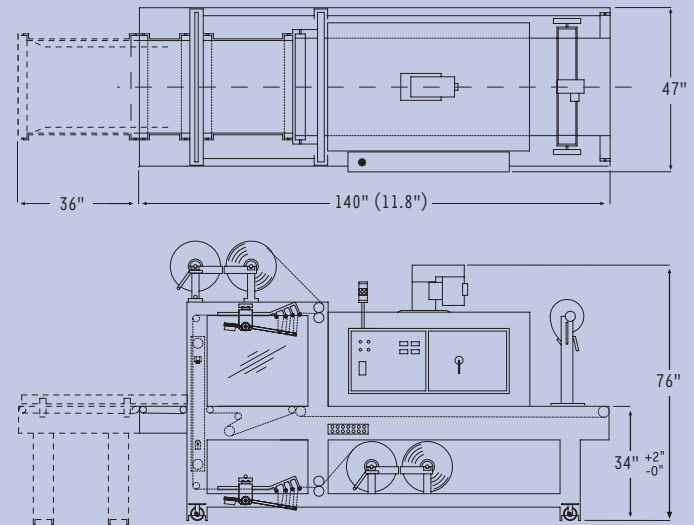
- Electrical: 460VAC, 3Ph, 60Hz, 35A, 28kW
- Pneumatic: 80 psi, 15 SCFM

### Product Range

- Width: 6" to 18"
- Length: 7" to 20"
- Height: 4" to 12"

### Film

- Max. film width: 27" single-wound
- Clear or randomly printed
- Film roll diameter: up to 14" with a 3" core
- Film gauge: up to 6 mil. maximum
- Film type: low density polyethylene (L.D.P.E.)



Right hand model shown  
Opposite hand available on request

